KLIMAS Sp. z o.o. ul. W. Witosa 135/137
Kuźnica Kiedrzyńska 42-233 Mykanów
tel. +48 34 377 71 00, fax. +48 34 328 01 73 Hotline: 801 477 477, www.wkret-met.com

PRODUCT DATA SHEET – WDBLG

Section 1. PRODUCT DESCRIPTION

CONCRETE SCREW WITH PAN HEAD, TX – WDBLG



Concrete screw with mushroom head and TX socket WDBLG with threaded pin for the installation of permanent and temporary fixings. It is made of carbon steel and covered with a layer of galvanic zinc, which provides anti-corrosion protection. The screw is intended for the installation of temporary fixings at the construction site, serial fixings (barriers, handrails, storage racks, brackets), and the installation of light and medium steel structures.

Recommended for substrates:

- **cracked and non-cracked, reinforced and non-reinforced concrete C20/25 ÷ C50/60**

Advantages:

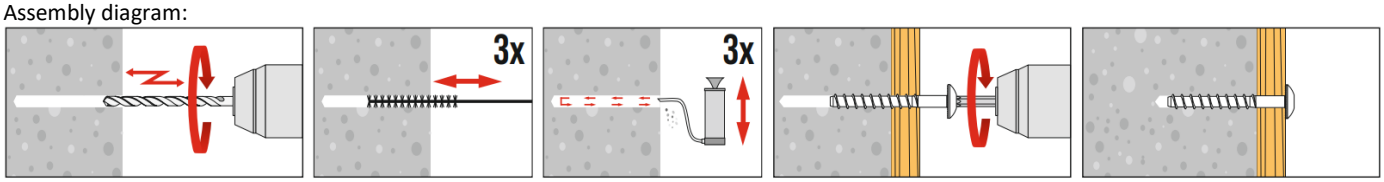
- **no stresses characteristic of mechanical anchors**
- **quick and easy assembly by direct screwing into a hole in the concrete**
- **without the use of expansion sleeves or other anchoring mortars**
- **immediate load ability**
- **multiple use**
- **fire resistance R30 – R120**

Concrete screws hold European Technical Assessment: ETA-20/0769

Section 2. METHOD OF INSTALLATION

1. Original mechanical screws delivered by the manufacturer can be used only
2. Before installation check whether parameters of the substrate (where screws are to be installed) conform to parameters of the substrate used in testing, based on which characteristic loading resistances of connections were determined
3. Install screws so that reinforcement of the substrate is not damaged
4. Before installation, indicate the drilling points where screws are to be installed in accordance with installation guidelines
5. Then drill the holes in accordance with the parameters selected (diameter and depth of the hole), perpendicularly to the substrate
6. Clean holes with SCF brush (min. 3x) and blow out clean with PCF pump (min. 3x)
7. The screws should be screwed into the prepared hole and subsequently tightened with the appropriate tightening torque (T_{inst}) using a torque wrench
8. Make sure that after fastening the screw, its head is pressed against the fastened element

Assembly diagram:



WIERCENIE UDAROWE / HAMMER DRILL

All rights reserved The sheet may be disclosed only in the form as delivered. No part (contents such as text, graphics, logos, figures, pictures, and any other data) given in this document may be modified or published whatsoever in part, without prior authorisation. Any trademarks, graphic symbols, trade names, logos and other data are protected by copyright and are property of their owner. Created: 2021-04-14 Updated: 2024/05/24

Section 3. TECHNICAL DATA

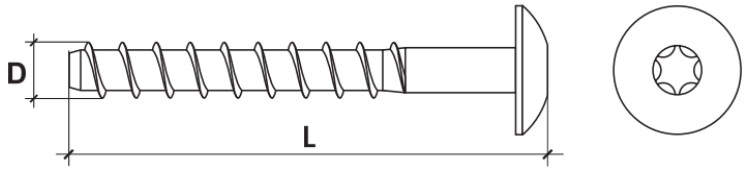


TABLE 1. INSTALLATION PARAMETERS			
Anchor size		**[mm]**	**6**
Hole diameter	D_0	[mm]	6
Embedment depth	h_{nom}	[mm]	55
Drilled hole depth	$h_{0 \geq}$	[mm]	65
Fixed member hole diameter	$d_{f \leq}$	[mm]	9
Torque	T_{inst}	[Nm]	20
Wrench size	-	-	TX40
Minimum substrate thickness	h_{min}	[mm]	100
Minimum spacing	s_{min}	[mm]	40
Minimum clearance from edge	c_{min}	[mm]	40
Spacing which ensures transfer of characteristic resistance for tension of a single fastener without any impact from the edge and spacing in case of concrete cone failure	$s_{cr,N}$	[mm]	165
Clearance from the edge which ensures transfer of characteristic resistance for tension of a single fastener without any impact from the edge and spacing in case of concrete cone failure	$c_{cr,N}$	[mm]	82,5
Spacing which ensures transfer of characteristic resistance for tension of a single fastener without any impact from the edge and spacing in case of pry-out failure	$s_{cr,sp}$	[mm]	165
Clearance from the edge which ensures transfer of characteristic resistance for tension of a single fastener without any impact from the edge and spacing in case of pry-out failure	$c_{cr,sp}$	[mm]	82,5

TABLE 2. TENSILE STRENGTH				
Characteristic resistance for tension for steel		$N_{Rk,s}$	[kN]	19,7
Design loading resistance for tension for steel		$N_{Rd,s}$	[kN]	14,1
Characteristic pull-out strength	non-cracked concrete	$N_{Rk,p}$	[kN]	4,0
	cracked concrete	$N_{Rk,p}$	[kN]	4,0
Design pull-out strength	non-cracked concrete	$N_{Rd,p}$	[kN]	2,67
	cracked concrete	$N_{Rd,p}$	[kN]	2,67
Characteristic resistance for concrete cone failure	non-cracked concrete	$N_{Rk,c}$	[kN]	13,7
	cracked concrete	$N_{Rk,c}$	[kN]	9,6
Design resistance for concrete cone failure	non-cracked concrete	$N_{Rd,c}$	[kN]	9,1
	cracked concrete	$N_{Rd,c}$	[kN]	6,4

TABLE 3. SHEAR STRENGTH				
Characteristic resistance for shear for steel		$V_{Rk,s}$	[kN]	7,9
Design resistance for shear for steel		$V_{Rd,s}$	[kN]	5,3
Characteristic resistance for bend for steel		$M^0_{Rk,s}$	[Nm]	15,9
Design resistance for bend for steel		$M^0_{Rk,s}$	[Nm]	10,6
Characteristic resistance for pry-out failure	non-cracked concrete	$V_{Rk,cp}$	[kN]	13,7
	cracked concrete	$V_{Rk,cp}$	[kN]	9,6
Design resistance for pry-out failure for steel	non-cracked concrete	$V_{Rd,cp}$	[kN]	9,1
	cracked concrete	$V_{Rd,cp}$	[kN]	6,4

All rights reserved The sheet may be disclosed only in the form as delivered. No part (contents such as text, graphics, logos, figures, pictures, and any other data) given in this document may be modified or published whatsoever in part, without prior authorisation. Any trademarks, graphic symbols, trade names, logos and other data are protected by copyright and are property of their owner. Created: 2021-04-14 Updated: 2024/05/24

TABLE 4. SELECTION TABLE						
Product code	Hole diameter	Screw length	Thread outer diameter	Max. thickness of element installed	Head type	Number of pieces in a box
	D_0 [mm]	L [mm]	D [mm]	t_{fix} [mm]	[-]	[pcs.]
WDBLG-6						
WDBLG-06040*	6	40	7,5	1	TX40	100
WDBLG-06060	6	60	7,5	5	TX40	100
WDBLG-06080	6	80	7,5	25	TX40	100

*not covered by ETA

Section 4. REMARKS

1. All previous versions of this Product Data Sheet shall cease to be valid
2. Data given in this Product Data Sheet is in accordance with current knowledge and published in good faith. KLIMAS Sp. z o.o. is not responsible for correctness and quality of the fixing if recommendations regarding method of use and installation are not followed.

All rights reserved The sheet may be disclosed only in the form as delivered. No part (contents such as text, graphics, logos, figures, pictures, and any other data) given in this document may be modified or published whatsoever in part, without prior authorisation. Any trademarks, graphic symbols, trade names, logos and other data are protected by copyright and are property of their owner. Created: 2021-04-14 Updated: 2024/05/24